

Protective Gas Ring for pipes larger than Ø 300 mm

Bended pipe device with 4 adjustable rollers

complete with release cable, gas hose, gas connection, oxygen probe connector

Item	Order-No.	Pipe inside Ø
one Gas connection		
1.	SR00335	Ø 300-320 mm
2.	SR00360	Ø 320-345 mm
3.	SR00390	Ø 345-375 mm
4.	SR00420	Ø 375-405 mm
Two Gas connections		
5.	SR00450	Ø 405-435 mm
6.	SR00475	Ø 430-455 mm
7.	SR00500	Ø 455-480 mm
8.	SR00525	Ø 480-505 mm
9.	SR00545	Ø 500-525 mm
10.	SR00570	Ø 525-550 mm
11.	SR00595	Ø 550-575 mm
12.	SR00620	Ø 575-600 mm
13.	SR00650	Ø 600-630 mm
14.	SR00720	Ø 670-700 mm
15.	SR00750	Ø 700-730 mm
16.	SR00760	Ø 710-740 mm
17.	SR00790	Ø 740-770 mm
18.	SR00820	Ø 770-800 mm

Two Gas connections		
19.	SR00900	Ø 900 mm
20.	SR01000	Ø 1000 mm
21.	SR01100	Ø 1100 mm

Up to Ø 3000 mm		
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Please state the exact pipe inside diameter, especially if it exceeds 735 mm!

- 1.) This system is available with a rigid push- or release aid as a one-piece, stable, closed ring with bended pipe device or as two- or multi-piece ring in several sections, for example 2/2 or 4/4.
- 2.) For longitudinal weldings as a bar with a length up to 5000 mm